



CAMBURG FORD BRONCO 2021 REAR TUBULAR LOWER TRAILING ARM KIT PART# CAM-120031

Thanks for purchasing our rear lower trailing arm kit for your Ford Bronco. If you are not installing these yourself have a qualified shop do so. These trailing arms were designed to replace the OEM versions and work with suspension kits associated with using them. Check the parts list to make sure you have every component prior to installing. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner. This is a guide to help you through the process with some recommended torque specs & notes. It's your responsibility to ensure parts are being installed correctly using the correct tools and procedures to the proper torque. For step-by-step instructions refer to a Ford Service manual.

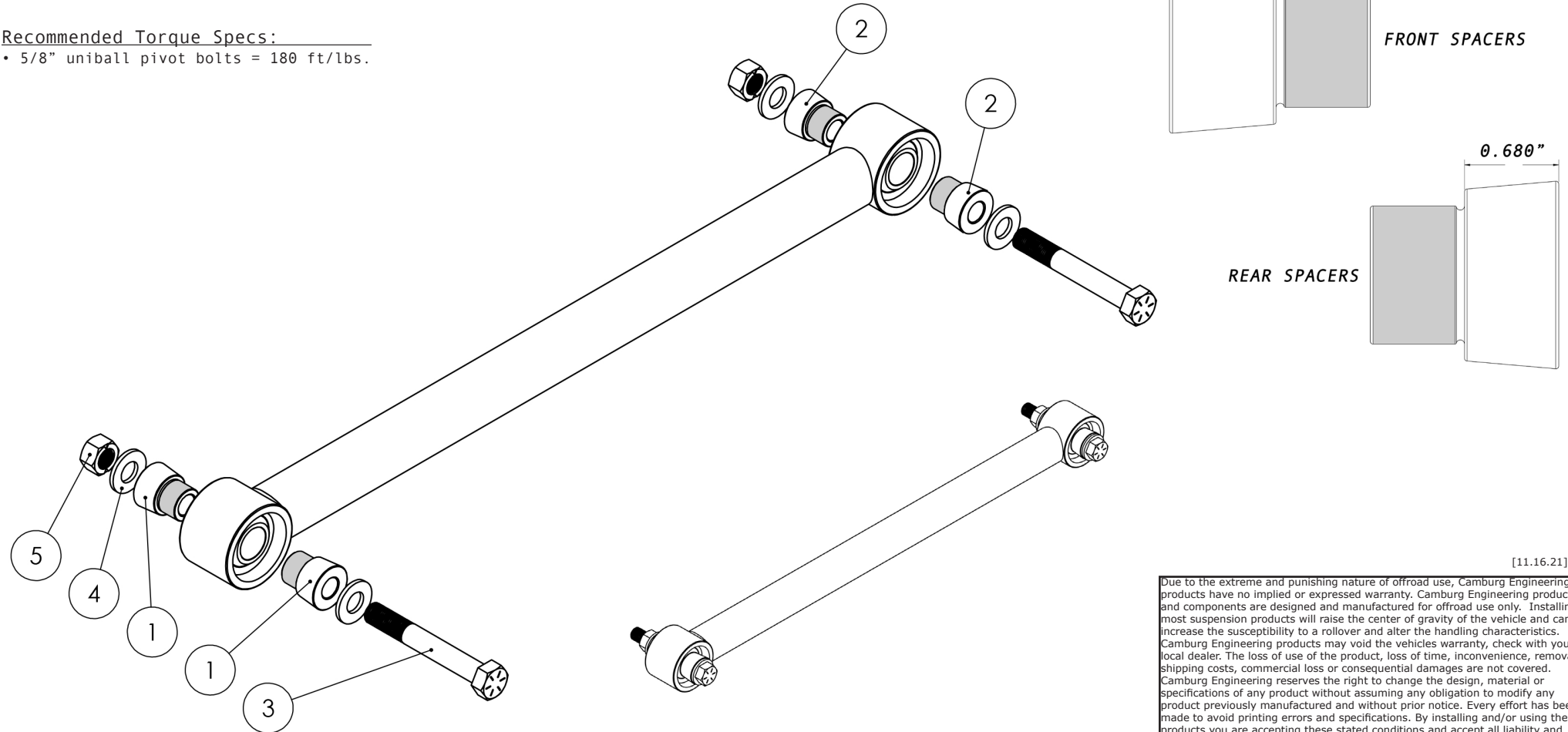
Important Notes:

- When removing the front driver-side bolt you will need to cut the bolt or drop the fuel tank to fully remove it. Due to the length and orientation of the bolt, the gas tank doesn't allow it to be pulled out completely. We recommend cutting the OEM bolt.
- Install the new bolts orientated with the head of the bolt to the outside.
- Apply anti-seize to uniball spacer surface (shaded gray in diagrams).
- Use RED loctite on all fasteners > 1/4" dia.
- Use BLUE loctite on all fasteners < 1/4" dia.

Recommended Torque Specs:

- 5/8" uniball pivot bolts = 180 ft/lbs.

| ID | PART NBR | DESCRIPTION | QTY |
|----|----------|------------------------------------|-----|
| | | REAR TUBE LOWER TRAILING ARM | 2 |
| 1 | 960498 | FRONT UNIBALL FRAME SPACERS (LONG) | 4 |
| 2 | 960499 | REAR UNIBALL FRAME SPACERS (SHORT) | 4 |
| 3 | 950004 | 5/8-18 x 4.5" GRADE 9 HEX BOLT | 4 |
| 4 | 950016 | 5/8" SAE GRADE 8 ROUND WASHER | 8 |
| 5 | 950006 | 5/8-18 STOVER LOCK NUT (ZINC) | 4 |
| | 030017 | CAMBURG 8.5" STICKERS | 4 |



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