

501-20B Supplemental Restraint System Removal and Installation

2022 - 2023 Bronco
Procedure revision date: 04/15/2021

Driver Airbag



Removal

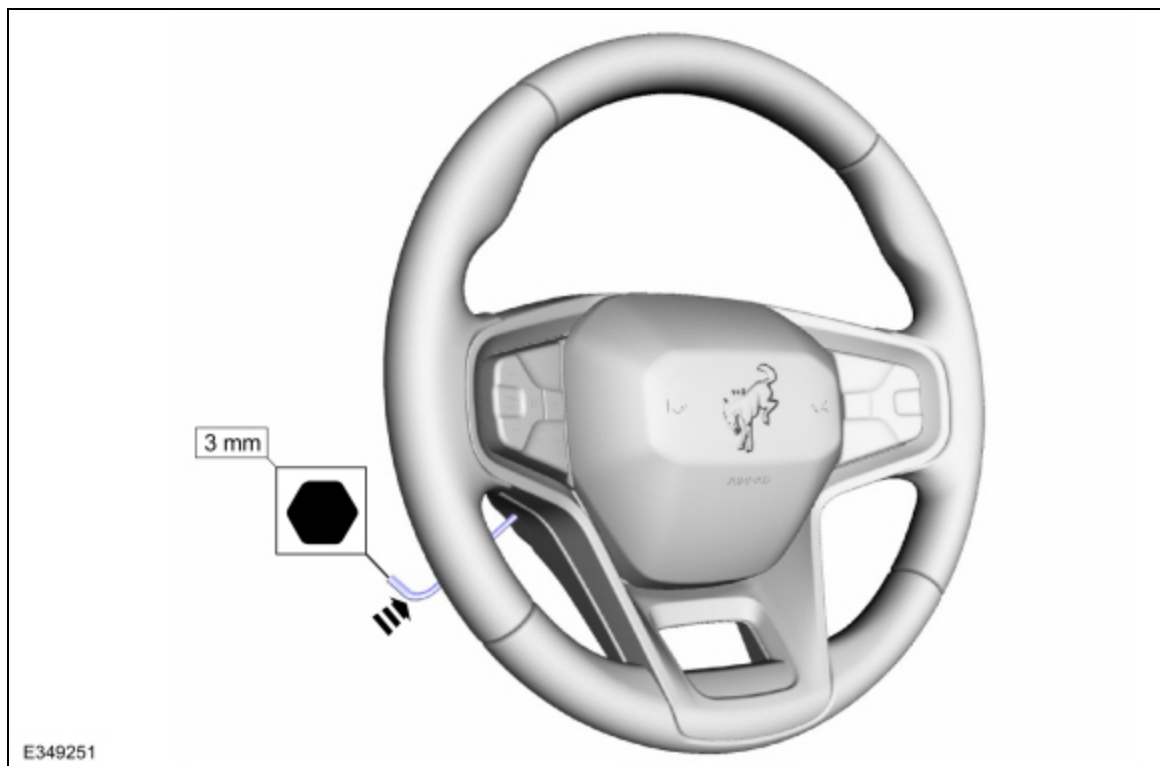
- WARNING:** The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

Refer to: [Pyrotechnic Device Health and Safety Precautions](#) (100-00 General Information, Description and Operation).

- Depower the SRS.
Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-20B Supplemental Restraint System, General Procedures).
- NOTE:** To prevent binding, both of the driver airbag retainers should be released at the same time.

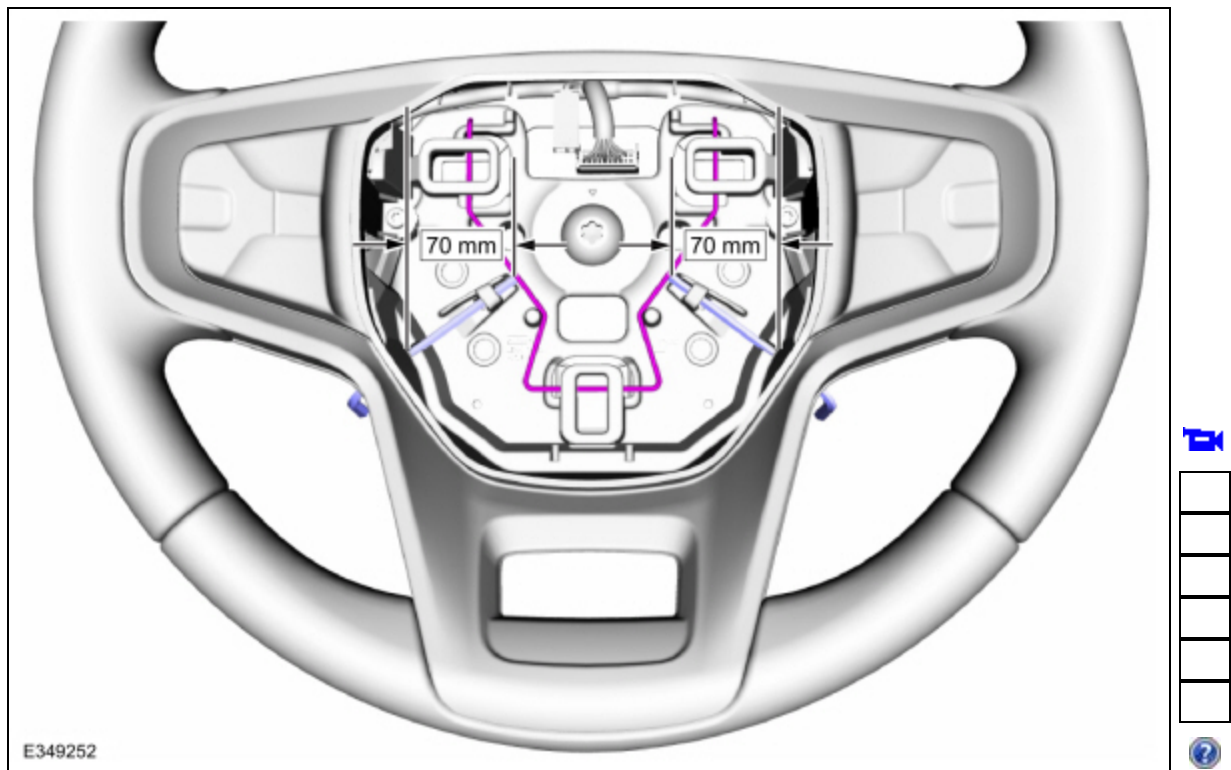
On both sides.

At the side of the steering wheel cover, locate the hole and insert a 3 mm (0.125 inch) hex key.

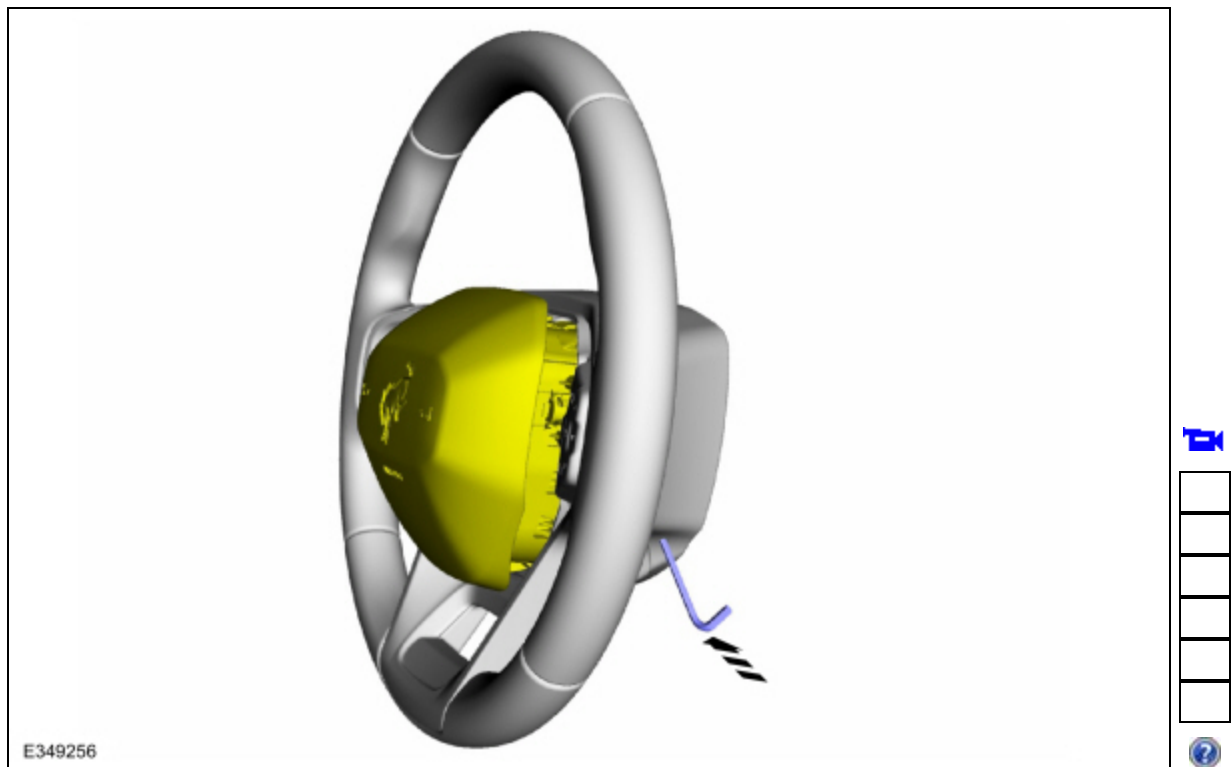


- NOTE:** The driver airbag has been removed for clarity.

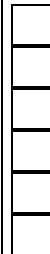
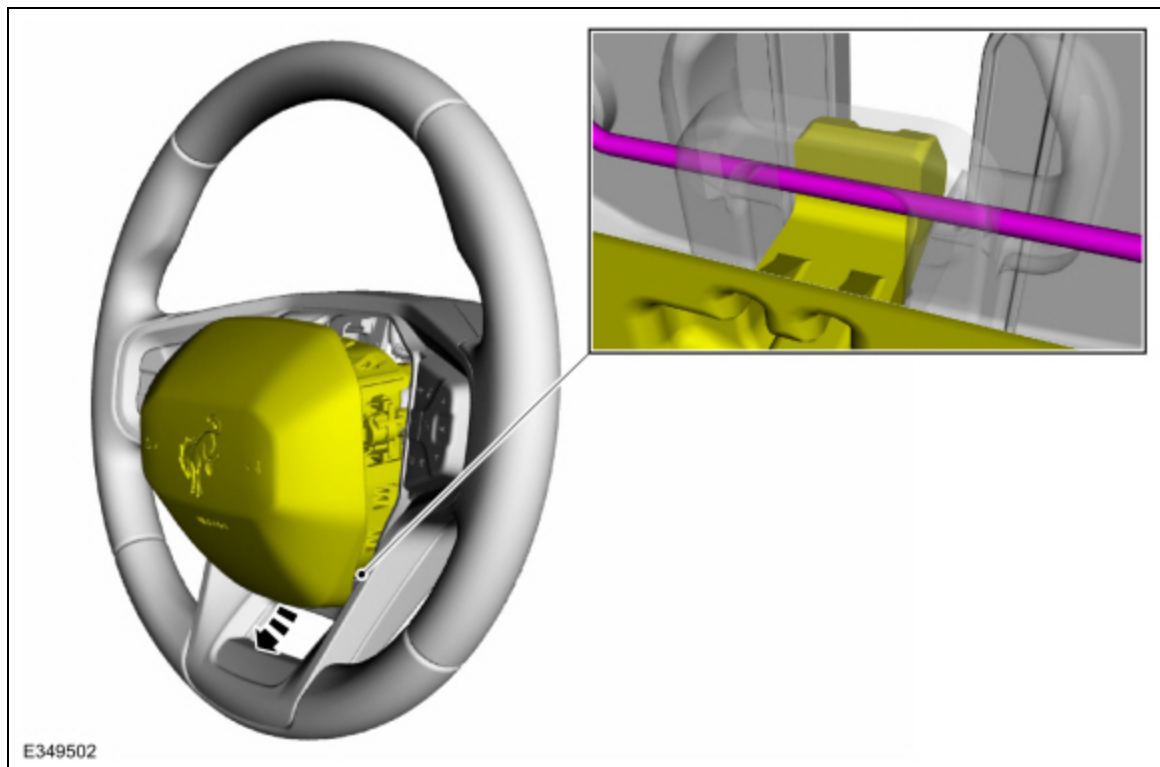
Contact the hex key to the spring clip.



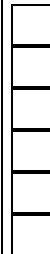
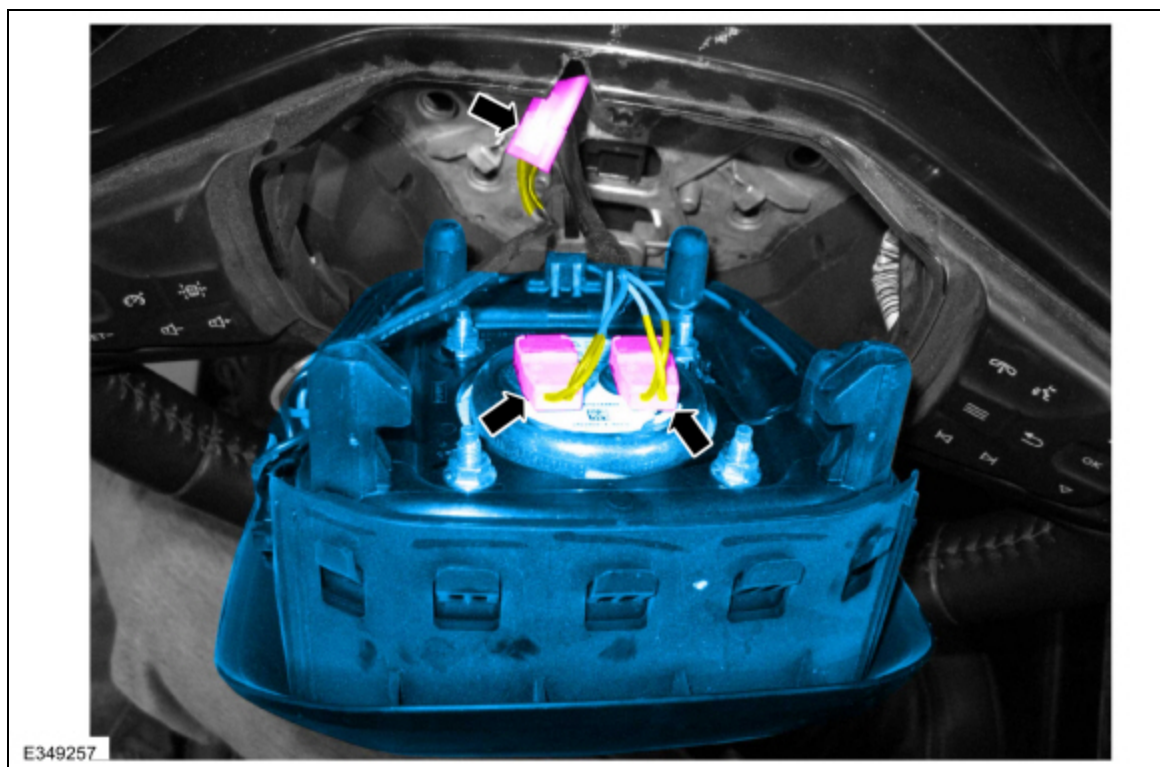
5. On both sides, at the same time.
Push in on the steering wheel spring clip to release the driver airbag retainer.



6. Position the driver airbag down and release it from the steering wheel spring clip.

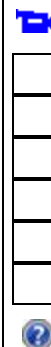
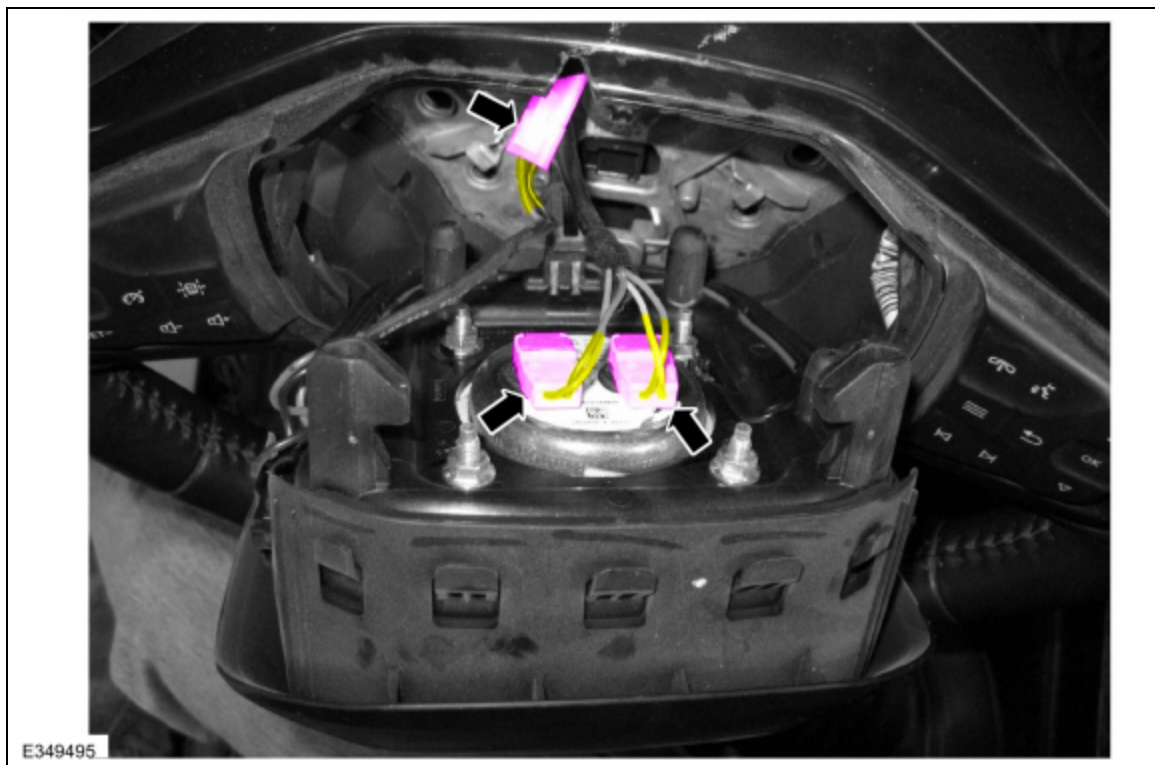


7. Disconnect the electrical connectors and remove the driver airbag.

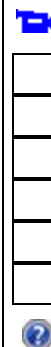
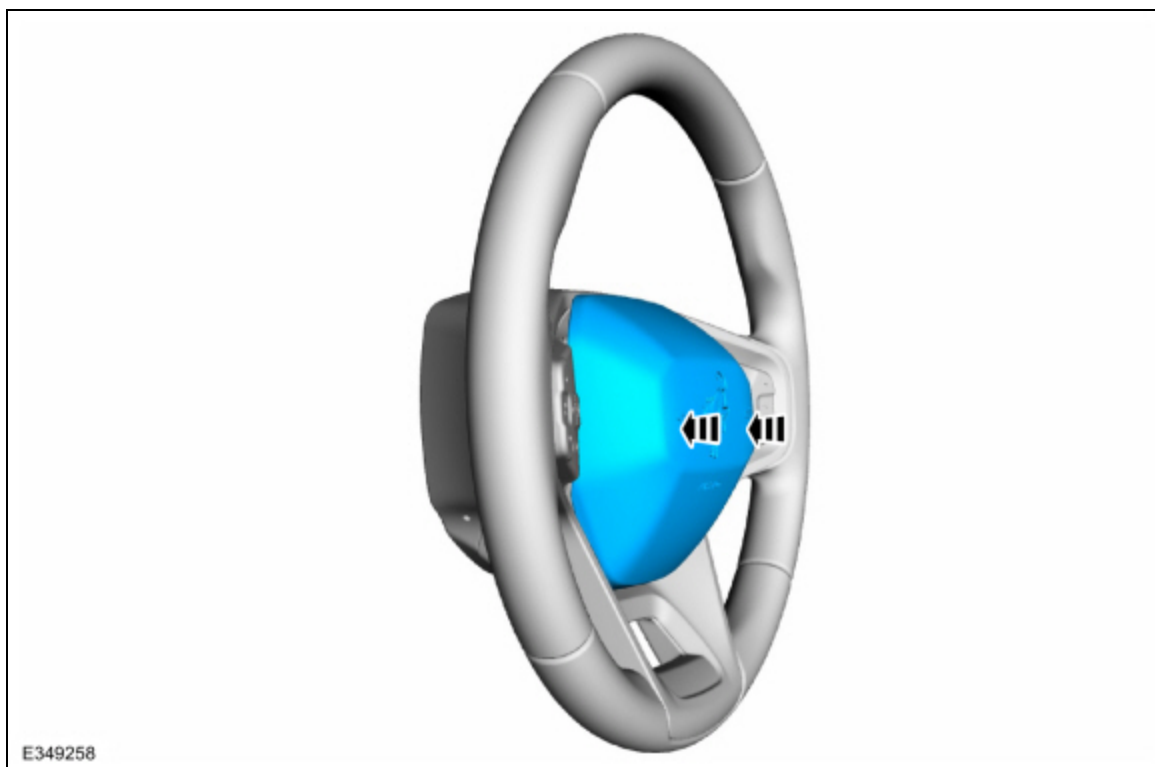


Installation

1. Connect the driver airbag electrical connectors.



2. Align the driver airbag to the steering wheel and push in, engaging the driver airbag retainers to the spring clips.



3. Repower the SRS

Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).

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