

211-04 Steering Column Removal and Installation

2022 - 2023 Bronco
Procedure revision date: 05/24/2021

Steering Wheel



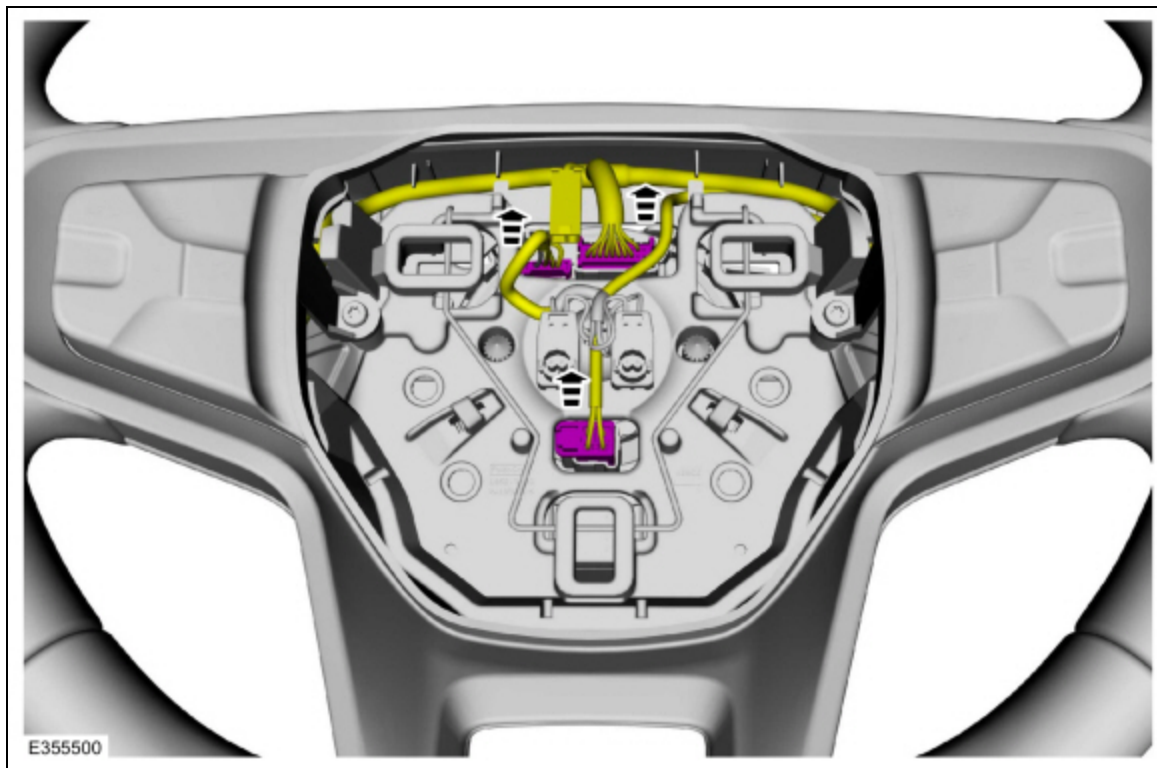
Removal

NOTE: Removal steps in this procedure may contain installation details.

NOTE: Make sure the steering wheel and the road wheels are in the straight ahead position.

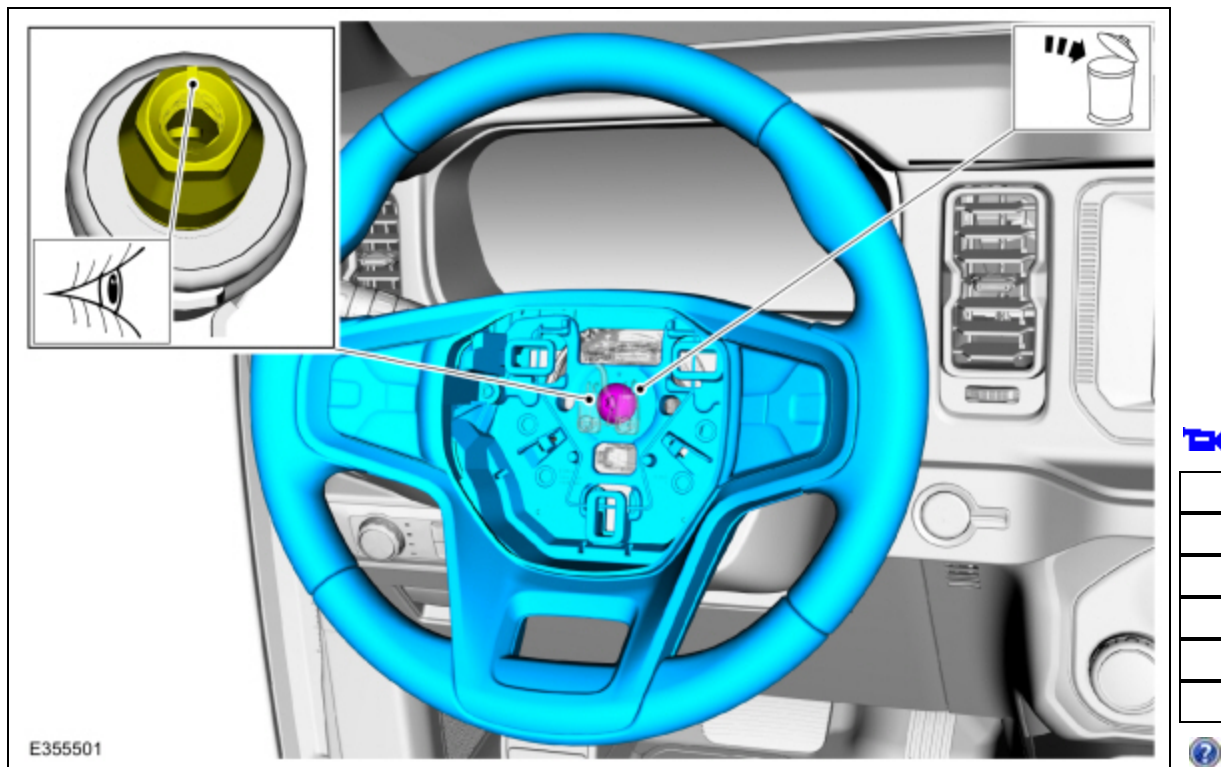
NOTE: Heated steering wheel shown, others similar.

1. Remove the driver airbag.
Refer to: [Driver Airbag](#) (501-20B Supplemental Restraint System, Removal and Installation).
2. Disconnect the steering wheel electrical connector(s).

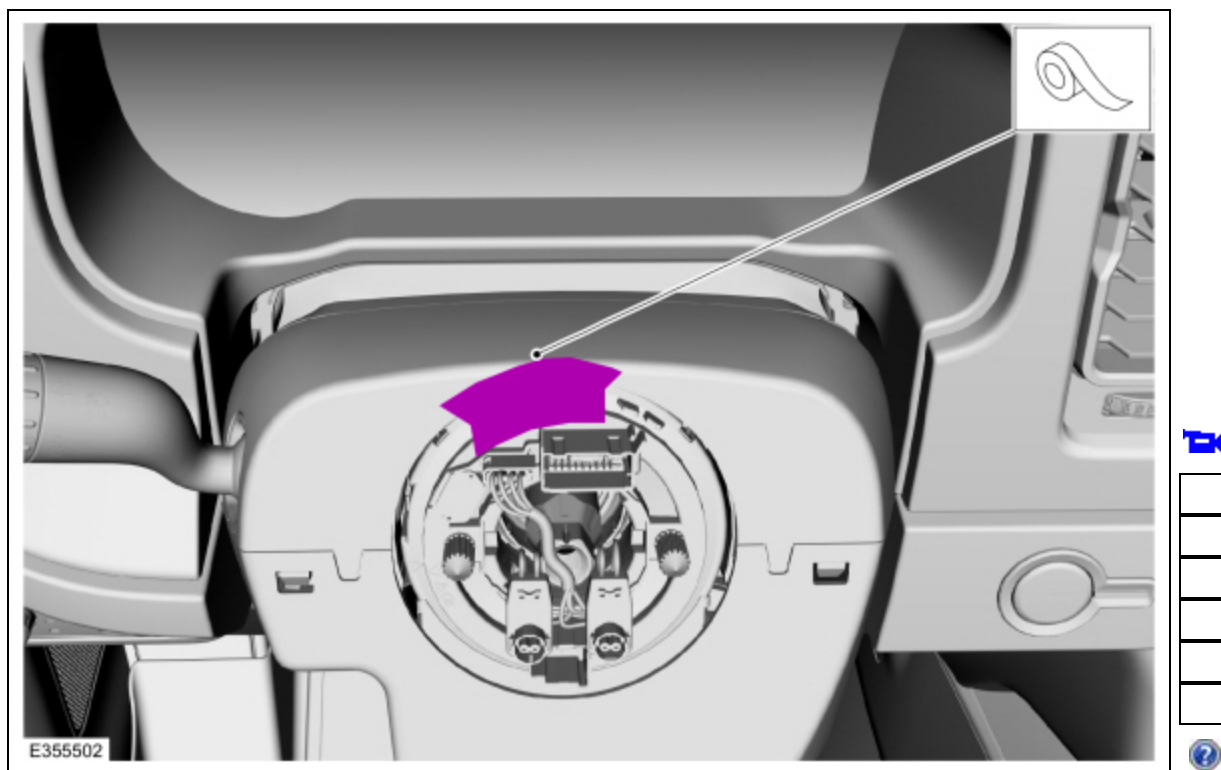


3. **NOTE:** Make sure the tick-mark on the end of the steering column shaft is on the top position.

Remove and discard the steering wheel bolt and remove the steering wheel.
Torque: 46 lb.ft (62.5 Nm)



4. Tape the clockspring rotor to the outer housing to keep it from rotating.



Installation

1. To install, reverse the removal procedure.

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